WELLCOMP TECHNOLOGY CO., LTD

APPROVAL SHEET

Model Name	**Metal Strip Current Sensing Resistor**
Part Number	**WMCSE Series**
Customer Name	
Customer P/N	
Issued Date	

Customer		Maker		
Approved	Checked	Inspector	Checked	Prepared

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WMCSE Series

Metal Strip Current Sensing Resistor

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Version: A19

Features

◆Ultra Low sensing resistance

◆Chip size: 0402~ 1206

◆Lead free, RoHS compliant for global applications and halogen free

Application

◆ Switching Power Supply

◆ Voltage Regulation Module

◆ DC-DC Converter, Adaptor, Battery Pack, Charger

◆ Pad & Cell Phone

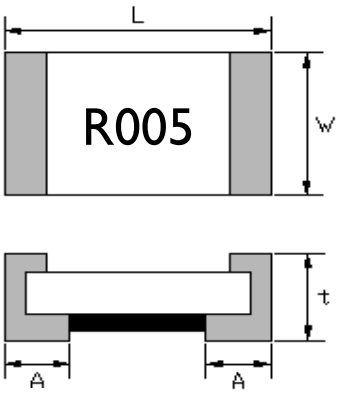
◆ Power management Applications

Part Numbering System

WMCSE	1206	R010	F	C	T	A
(1)	(2)	(3)	(4)	(5)	(6)	(7)

(1) Series Code
(2) Size (EIA): Length x Width
(3) Resistance: R002=2mΩ, R010=10mΩ
(4) Tolerance: F=+/-1%, G=+/-2%, J=+/-5%
(5) Power Rating: X=1/8W, A=1/4W, S=1/2W, C=1W, D=1.5W, E=2W
(6) Packaging: T- Embossed paper tape, 7" reel
E-Embossed plastic tape, 7” reel
(7) Factory Code, A=TWN Factory

Dimension



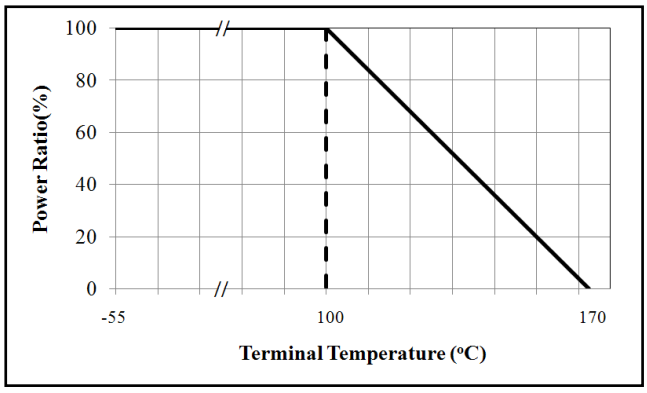
Type (inch size)	Resistance Range(mΩ)	Dimensions(mm)			
		L	W	t	A
MCSE0402	8≤R≤50	1.00±0.10	0.55±0.1	0.45±0.10	0.25±0.10
MCSE0402	3≤R≤7	1.00±0.10	0.55±0.1	0.45±0.10	0.35±0.10
MCSE0603	5≤R≤30	1.60±0.10	0.80±0.1	0.55±0.15	0.30±0.20
MCSE0805	5≤R≤30	2.00±0.20	1.30±0.15	0.70±0.15	0.45±0.20
MCSE0805	2≤R≤4	2.10±0.20	1.30±0.15	0.70±0.15	0.45±0.20
MCSE1206	3≤R≤180	3.10±0.20	1.55±0.20	0.8±0.15	0.55±0.20

*Remark: 0402 has no marking, 0603 marking shows two digits for resistance

Electrical Specification

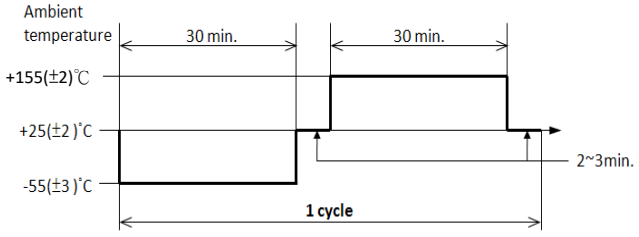
Item	Power Rating	Resistance Range(mΩ)	Operation Temp. Range	TCR (PPM/℃)
MCSE0402	1/8W	8≤R≤50	-55~+170℃	±100
MCSE0402	1/8W	3≤R≤7		±150
MCSE0603	1/4W	10≤R≤30		±75
MCSE0603	1/4W	5≤R≤9		±150
MCSE0805	1/2W	10<R≤30		±50
MCSE0805	1/2W	5≤R≤10		±100
MCSE0805	1/2W	2≤R≤4		±100
MCSE1206	1/2W	100≤R≤180		±50
MCSE1206	1W	10<R≤50		±50
MCSE1206	1W	3≤R≤10		±100

Derating Curve

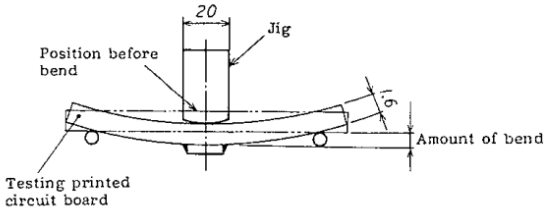
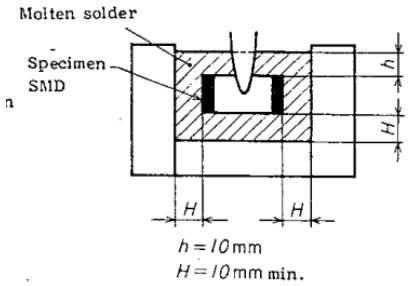


Performances

Environmental Performance

No.	Item	Test Condition	Specification
1	Short Time Overload	5 times rated power for 5 sec. (JIS-C5202-5.5)	ΔR: ±(1%+0.0005Ω)
2	Temperature Coefficient of Resistance (T.C.R.)	+25°C /+125°C. (JIS-C5202-5.2) $TCR\ (\text{ppm}/℃) = \frac{\Delta R}{R \times \Delta t} \times 10^6$	Refer to electrical specification.
3	Damp Heat with Load	The specimens shall be placed in a chamber and subjected to a relative humidity of 90~95% percent and a temperature of 40° ±2°C for the period of 1000 hr with applying rated power 1.5 hours ON and 0.5 hour OFF. (MIL-STD-202, Method 103)	ΔR: ±(1%+0.0005Ω)
4	High Temperature Exposure	The chip (mounted on board) is exposed in the heat chamber 125±3℃ for 1000 hrs. (JIS-C5202-7.2)	ΔR: ±(1%+0.0005Ω)
5	Load Life	Apply rated power at 70±2°C for 1000 hours with 1.5 hours ON and 0.5 hour OFF. (JIS-C5202-7.10)	ΔR: ±(1%+0.0005Ω)
6	Rapid change of temperature	The chip (mounted on board) is exposed, -55±3°C (30min.)/+155±2°C (30min.) for 5 cycles. The following conditions as the following figure. (JIS-C5202-7.4) 	ΔR: ±(1%+0.0005Ω)

Function Performance

No.	Item	Test Condition	Specification
1	Bending Strength	Mount the chip to test substrate. Apply pressure in direction of arrow unit band width reaches 2mm(+0.2/-0mm) illustrated in the figure below and hold for 10±1 sec. (JIS-C5202-6.1) Unit: mm 	ΔR: ±(1%+0.0005Ω)
2	Solvent Resistance	The chip is completed immersion of the specimens in the isopropyl alcohol for 3 (+5, -0) min. at 25°C ±5°C. ((MIL-STD-202, Method 215)	Verify marking permanency. (Nor required for laser etched parts or parts with no marking)
3	Resistance to solder Heat	The specimen chip shall be immersed into the flux specified in the solder bath 260±5℃ for 10±1 sec. (MIL-STD-202, Method 210)	ΔR: ±(1%+0.0005Ω)
4	Solderability	The specimen chip shall be immersed into the flux specified in the solder bath 235±5℃ for 2±0.5 sec. It shall be immersed to a point 10mm from its root. (Sn96.5/Ag3.0/Cu0.5) (JIS-C5 202-6.11) 	Solder shall be covered 95% or more of the electrode area.

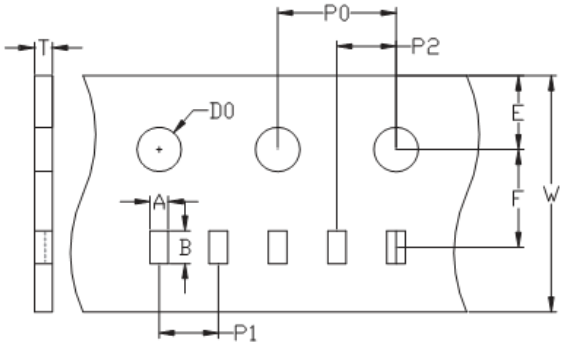
Remark:

a. 0.5 W with total solder pad trace size of 100 mm². The surface temperature of component should below 100°C.

b. 1.0 W with total solder pad trace size of 100 mm². The surface temperature of component should below 100°C.

Tape Packaging Specifications

◆Paper Tape Specifications



Unit:mm

Type	Carrier Dimensions									
	A	B	E	F	W	P0	P1	P2	D0	T
0402	0.7±0.05	1.2±0.05	1.75±0.1	3.5±0.05	8.0±0.2	4.0±0.1	2.0±0.1	2.0±0.05	1.55±0.05	0.6±0.1
0603	1.1±0.1	1.9±0.1	1.75±0.1	3.5±0.05	8.0±0.2	4.0±0.1	4.0±0.1	2.0±0.05	1.55±0.05	0.70±0.1
0805	1.6±0.1	2.4±0.1	1.75±0.1	3.5±0.05	8.0±0.2	4.0±0.1	4.0±0.1	2.0±0.05	1.55±0.05	0.97±0.1
1206	2.0±0.1	3.6±0.1	1.75±0.1	3.5±0.05	8.0±0.2	4.0±0.1	4.0±0.1	2.0±0.05	1.55±0.05	0.97±0.1

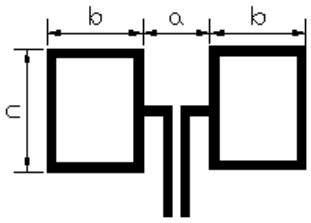
Packaging

Size EIA (EIAJ)	0402	0603/0805/1206
Standard Packing Quantity (pcs /reel)	10,000	5,000

Storage Conditions

Temperature：5~35℃, Humidity：40~75%

Recommended Solder Pad Layout



Type		Pad Layout Dimension (mm)		
		a	b	c
0402	8mR~50mR	0.50	0.50	0.60
0402	3mR~7mR	0.30	0.60	0.60
0603	10mR~30mR	0.90	0.70	1.00
0603	5mR~9mR	0.6	0.9	1.00
0805	5mR~30mR	1.20	1.20	1.40
0805	2mR~4mR	0.8	1.20	1.40
1206		2.20	1.30	1.80

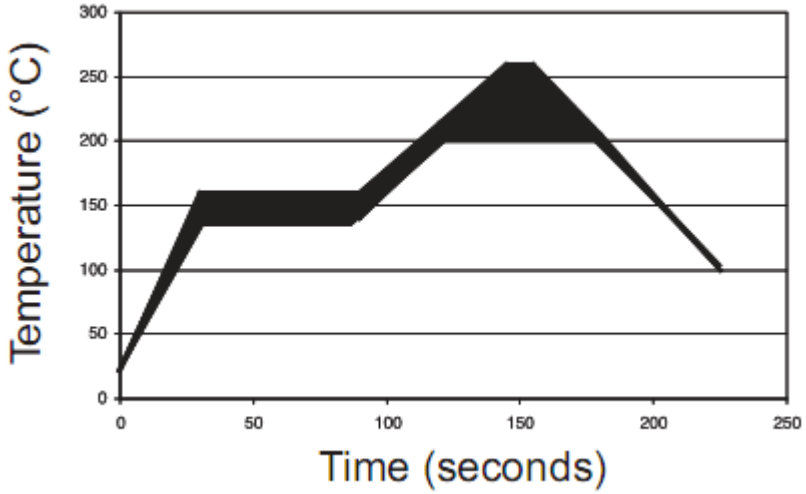
Recommend to use the steel plate which thickness > 100μm to avoid the solder height insufficient

Soldering Recommendations

◆ Peak reflow temperatures and durations：
- IR Reflow Peak = 260℃ max for 10 sec
- Wave Solder = 260℃ max for 10 sec

◆ Compatible with lead and lead-free solder reflow processes

◆ Recommended IR Reflow Profile：



ECN

Engineering Change Notice：The customer will be informed with ECN if there is significant modification on the characteristics and materials described in Approval Sheet.

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